

FIGURE 1

FIGURE 2

## TYPICAL BLOCK-COPOLYMER PROCESS CONFIGURATION

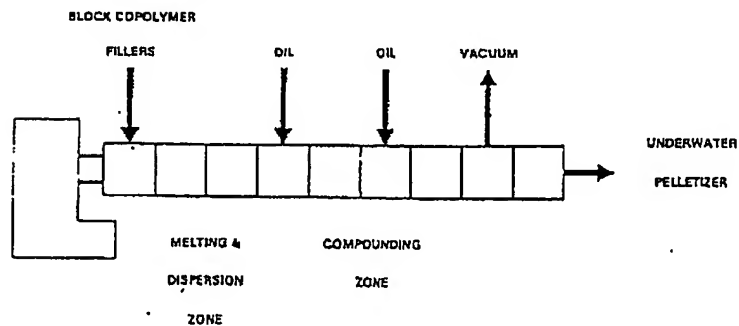


FIGURE 3

## TYPICAL TPU PROCESS CONFIGURATION

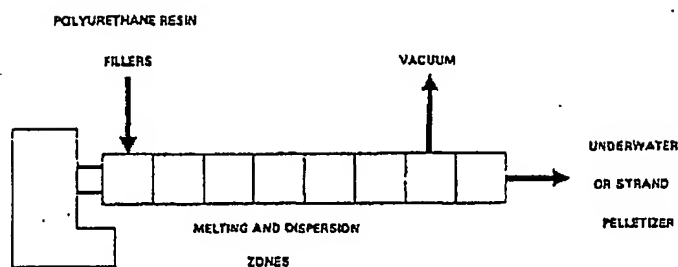


FIGURE 4

## TYPICAL TPO PROCESS CONFIGURATION

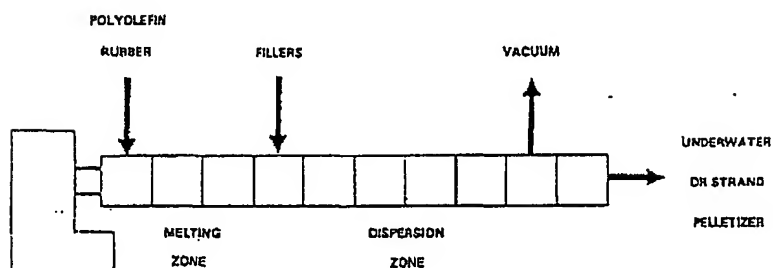


FIGURE 5

## TYPICAL TPV PROCESS CONFIGURATION

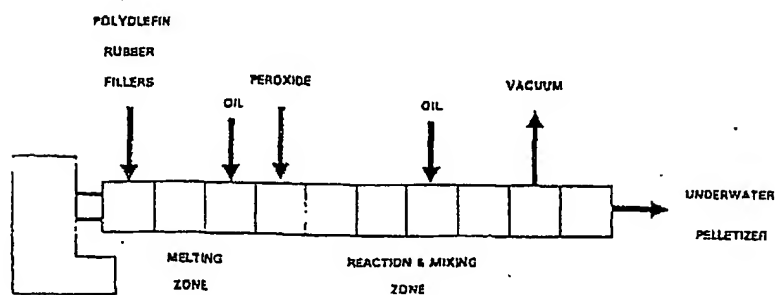
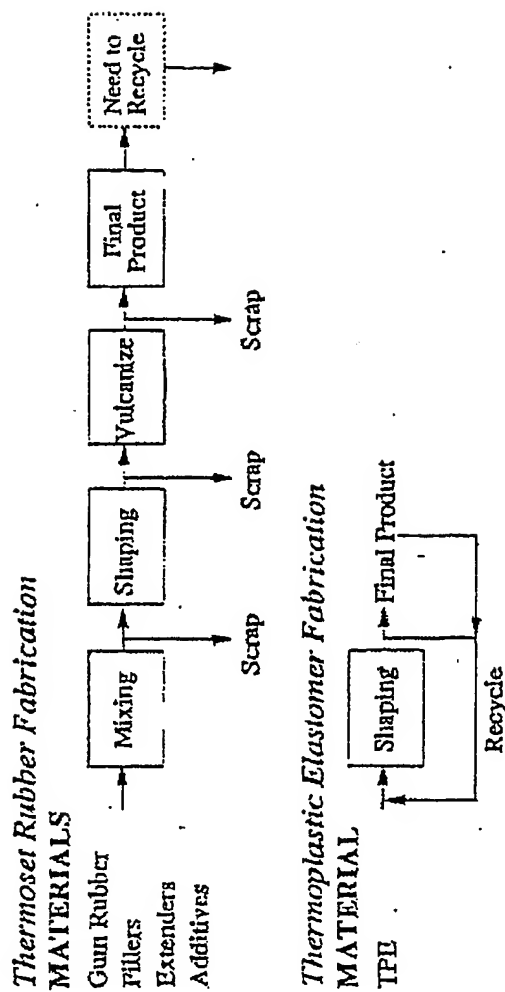
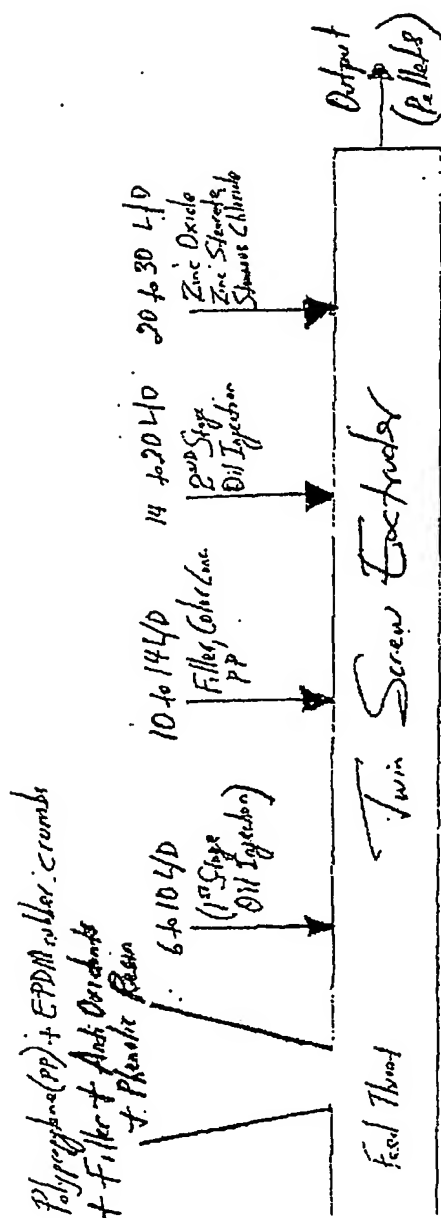


FIGURE 6

TPE VERSUS THERMOSET RUBBER PROCESSING





Notes • Extruder L/D range: 36 min, 56 max  
• RPM range: 500 rpm to 1200 rpm

FIGURE 7